



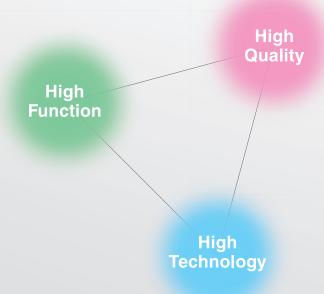
Always at your service · · ·

Carefree Casters responds to customer requirements spanning from the industrial equipment, logistics, hospitals and medical equipment with innovative technology.

We challenge ourselves with new materials and structures.

Our product development is one step ahead of competition constantly innovating new products. Reliable testing to guaranty high quality.

Our products provide superior mobility with high quality.





The best casters that do not compromise the next generation medical industry devices.

Carefree Casters are ideal in the operating room, ICU and NICU environment. Products delivering smooth movement noise free with easy installation on various ME devices ranging from monitors, ultrasound imaging diagnostics devices, medial X-ray, CT and MRI devices.

Solution Point1

Material

New materials to maximize traveling performance.

Careprene™

Careprene™ Rubber is proprietary formula with excellent chemical resistance, heat and cold resistance, oil resistance.

The Careprene™ formula is non-staining and non-marking ideal for clean room and hospital applications.

Most natural rubber or other compounds deteriorate in contact with chemicals or oil.

Quiet

We utilize Careprene™ rubber to suppress unpleasant vibrations and noise.

It delivers overwhelmingly quiet and stable ride.

Vibration Free

Careprene™ rubber wheels provide smooth ride while absorbing shock and vibration.

Non-Staining and Non-Marking

Careprene™ rubber has good heat resistance, durability with little degradation.

It is ideal for hospital and clean room floors.

Mobility

Body and wheel design that reduce rolling resistance with optimized swiveling effort.



Solution Point2

Design

High performing and high quality with sharp design

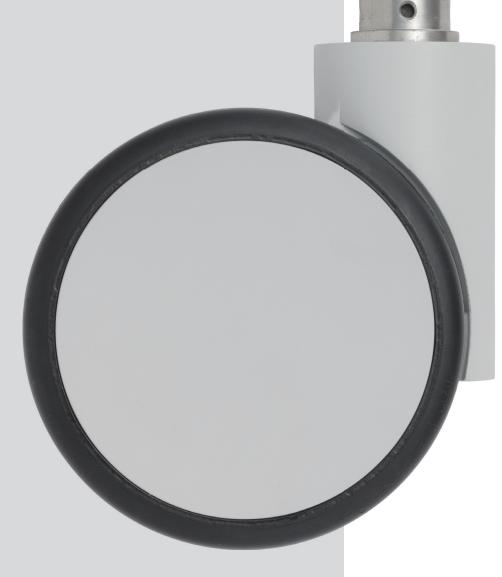
We adopt newest materials, composites to utilize in developing new products. We deliver carefree casters to solve the healthy living conditions to the patients and staff in the medical industry.

High performance

We adopt die-cast body which is light and tough. Wheel core is PA66 including glass fiber. Roller bearings are equipped as standard on the rotating part, and it is possible to achieve both durability and operating performance.

Design

Powder coated body enhances the medical equipment appearance and fineness under the device.



Solution Point3

Response

Answer to requests with "New Design" Find value to "New Features"

We solve many workplace related problems and make a sincere effort to customers' inquiries.



Custom-made

We consistently modify parts based on customers' needs.

We have a flexible production capable of customizing our existing parts or making new products.



R&D and Design

We challenge ourselves with new materials and structures.

We develop the optimum function and structure to meet customers' devices with specialized proprietary technologies.



Quality Check

Reliable testing to guarantee high quality. We conduct performance tests at certified ISO 9001 under strict internal quality standards and thoroughly conduct world-class quality assessment.

(Product development process)

CAREFREE Casters use the APQP process to develop new products. This process has 5 phases.

Plan and Define

Design and development including DFMEA

Process
Development
Including PFMEA

Validation of products and processes

Feedback,
Assessment and
Corrective action

By designing parts from dies and molds, we have established a flexible integrated production system from regular to custom made products. Always seeking perfection, we are responding to customers' demands.



Product Lineup

Carefree Casters product line up currently is more than 35 items and growing continuously.

Please choose according to the equipment and application.

We also support custom made so please feel free to inquire.

Product INDEX

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BC Series

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CareFree Casters



We have a variety of mounting and function options including brake, directional lock, total lock, and color.

Carefree caster deliver smooth transport and stable mounting.

POINT.1

Mounting method

Stem type



Mount directly into the cavity and secure by bolts.

Plate tupe



Use bolts and or nuts to secure the top plate onto the base.

Screw in type



Threaded stem to be secured by fastening directly to the frame or use nuts to secure.

Insert type

Insert caster which install to pipe directly.

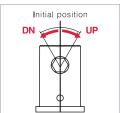
POINT.2

Fixing method

Hexagonal cam type









Rotate hexagon cam to activate the caster functions.

The rotation angles are 25 degrees, 30 degrees and 45 degrees.

Lever type











The lever style caster can be actuated by rotating the lever to right and left in respect to the center to deliver locking options.

Pedal type



MT, pedal type casters are available in single pedal or dual pedal option.

The single or dual pedals are used to activate the functions.

(Motion image)

















•Careprene Rubber(60A) •ABS plastic cover •PA66/GF wheel cover •Radial bearing

Turning part Roller bearing

MC series is equipped hexagonal cam lock lever which wheel brake and fix the rotation



| | Stelli type | Stem type |
|--------------------|--|--|
| Model number | MCFS3LT150PCR-30 | MCFS3LB150PCR-30 |
| Fixing method | Hexagonal cam type(30°) / I-set | Hexagonal cam type(30 °) / II-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 150 / Wheel width: 80(18) |
| Mouting Height(mm) | 177(Total height 227) | 177(Total height 227) |
| Offset(mm) | 57 | 57 |
| Turning radius(mm) | 137 | 137 |
| Material & Coating | Alminium die-casting / Powder coating / New gray | Alminium die-casting / Powder coating / New gray |
| Allowance load(kg) | 135 | 135 |
| Stem detail | 4-M6x1 Surface treated steel | 4-M6xl Surface treated steel |



| Model number | MC2S3LT150PCR-30 | MC2S3LB150PCR-30 |
|--------------------|---|--|
| Fixing method | Hexagonal cam type(30°) / I-set | Hexagonal cam type(30 $^{\circ}$) / II-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 150 / Wheel width: 80(18) |
| Mouting Height(mm) | 177(Total height 227) | 177(Total height 227) |
| Offset(mm) | 57 | 57 |
| Turning radius(mm) | 137 | 137 |
| Material & Coating | Alminium die-casting / Powder coating / White | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Stem detail | 4-M6x1 Surface treated steel | 932mm Surface treated steel |





| φ28 |
|-----------|
| Д |
| Stem type |

| | otom type | otom type |
|--------------------|---|--|
| Model number | MC2S2LT150PCR-45 | MC2S2LB150PCR-45 |
| Fixing method | Hexagonal cam type(45°) / I-set | Hexagonal cam type(45 °) / II-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 150 / Wheel width: 80(18) |
| Mouting Height(mm) | 177(Total height 274) | 177(Total height 274) |
| Offset(mm) | 57 | 57 |
| Turning radius(mm) | 137 | 137 |
| Material & Coating | Alminium die-casting / Powder coating / White | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Stem detail | Steel: Black finish | Steel: Black finish |







| | 3. | |
|--------------------|--|--|
| Model number | MC2S2LT125PCR-45 | MC2S3LT125PCR-30 |
| Fixing method | Hexagonal cam type(45°) / I-set | Hexagonal cam type(30°) / I-set |
| Wheel size(mm) | Wheel: 125 / Wheel width: 80(18) | Wheel: 125 / Wheel width: 80(18) |
| Mouting Height(mm) | 154(Total height 251) | 154(Total height 204) |
| Offset(mm) | 41 | 41 |
| Turning radius(mm) | 109 | 109 |
| Material & Coating | Alminium die-casting / Powder coating / Gray | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Stem detail | Steel: Black finish | ### Steel : Black finish |



| | Stelli type | Stem type |
|--------------------|--|--|
| Model number | MC2S1SW150PCR | MC2S1SW125PCR |
| Fixing method | Swivel Casters | Swivel Casters |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 125 / Wheel width: 80(18) |
| Mouting Height(mm) | 177(Total height 217) | 154(Total height 194) |
| Offset(mm) | 57 | 41 |
| Turning radius(mm) | 137 | 109 |
| Material & Coating | Alminium die-casting / Powder coating / Gray | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Stem detail | M8x1.25 Ø35mm Steel : Black finish | M8x1.25 035mm Steel: Black finish |



| | Stelli type | Screw in type |
|--------------------|--|---|
| Model number | MCFSKLB150PCR | MCSGSLB150PCR |
| Fixing method | Lever type / II-set | Lever type / II-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 150 / Wheel width: 80(18) |
| Mouting Height(mm) | 177(Total height 215) | 195(Total height 245) |
| Offset(mm) | 57 | 57 |
| Turning radius(mm) | 137 | 137 |
| Material & Coating | Alminium die-casting / Powder coating / New gray | Alminium die-casting / Powder coating / White |
| Allowance load(kg) | 135 | 135 |
| Stem detail | ## Surface treated steel | M39x1.5 M39x1.5 Stainless steel : SUS 304 |







| | , into type | · into type |
|--------------------|---|--|
| Model number | MC3T1LT150PCR | MC3T1LSB150PR-2 |
| Fixing method | Lever type / I-set | Lever type / II-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 150 / Wheel width: 80(18) |
| Mouting Height(mm) | 207 | 207 |
| Offset(mm) | 57 | 57 |
| Turning radius(mm) | 137 | 137 |
| Material & Coating | Alminium die-casting / Powder coating / White | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Plate detail | Steel: Black finish | 30° 50° 50° 50° 50° 50° 50° 50° 50° 50° 5 |





| 73×43 | | |
|-------|---|--|
| • | | |
| • | • | |

Plate type

| Model number | MC3T1BSB150PR-2 | MC2T1LT125PCR |
|--------------------|--|--|
| Fixing method | Lever type / III-set | Lever type / I-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 125 / Wheel width: 80(18) |
| Mouting Height(mm) | 207 | 180 |
| Offset(mm) | 57 | 41 |
| Turning radius(mm) | 137 | 109 |
| Material & Coating | Alminium die-casting / Powder coating / Gray | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Plate detail | Steel: Black finish | Steel: Black finish |







| | 3/1- | 3,1 |
|--------------------|--|--|
| Model number | MC8T1LB150PCR-2 | MC8T1BB150PCR-2 |
| Fixing method | Lever type / II-set | Lever type / Ⅲ-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 150 / Wheel width: 80(18) |
| Mouting Height(mm) | 202 | 202 |
| Offset(mm) | 57 | 57 |
| Turning radius(mm) | 137 | 137 |
| Material & Coating | Alminium die-casting / Powder coating / Gray | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Plate detail | Steel: Silver finish | Steel: Silver finish |







| | Plate type | Plate type |
|--------------------|--|--|
| Model number | MC3T1SW150PR-2 | MC2T1SW125PCR |
| Fixing method | Swivel Casters | Swivel Casters |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 125 / Wheel width: 80(18) |
| Mouting Height(mm) | 207 | 180 |
| Offset(mm) | 57 | 41 |
| Turning radius(mm) | 137 | 109 |
| Material & Coating | Alminium die-casting / Powder coating / Gray | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Plate detail | 92mm 73mm 99mm Steel: Black finish | 92mm 73mm 99mm Steel: Black finish |





| Model number | MC8T1SW150PCR-2 | | |
|--------------------|--|--|--|
| Fixing method | Swivel Casters | | |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | | |
| Mouting Height(mm) | 202 | | |
| Offset(mm) | 57 | | |
| Turning radius(mm) | 137 | | |
| Material & Coating | Alminium die-casting / Powder coating / Gray | | |
| Allowance load(kg) | 135 | | |
| Plate detail | 92mm 73mm #99mm Steel: Silver finish | | |

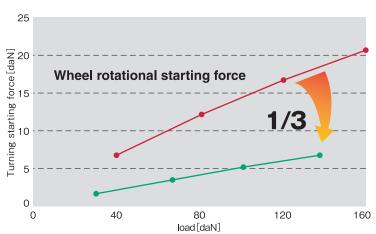
Reduce about 70% wheel rotational starting force

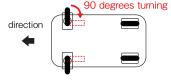
COLUMN

Excellent operability with light starting force "Careprene™ Rubber Wheel"

Excellent mobility Ergonomically designed

Carefree Casters's Careprene™ starting, rolling and swiveling outperforms general purpose rubber and similar materials by 1/3. Carefree products are ergonomically designed to reduce work burden and stress. The initial operation feels light and smooth during turning test.





■ Turning starting force test

| Load | [daN] ([kgf]) | 33.8 (34.4) | 67.5 (68.9) | 101.3 (103.3) | 135.0 (137.7) |
|---------------------------|------------------|----------------|------------------|------------------|------------------|
| Careprene |) | | | | |
| Turning starting force | [daN] ([kgf]) | 1.75 (1.79) | 3.69 (3.76) | 5.29 (5.40) | 5.99 (6.11) |
| Turning resistance coef | ficient | 0.052 | 0.055 | 0.052 | 0.044 |
| | | | | | |
| Load | [daN] ([kgf]) | 40.0 (40.8) | 80.0 (81.6) | 120.0 (122.4) | 160.0 (163.2) |
| General purpose | rubber | | | | |
| Turning starting force | [daN] ([kgf]) | 7.05 (7.19) | 12.92 (13.18) | 17.29 (17.64) | 20.76 (21.18) |
| Turning resistance coef | ficient | 0.176 | 0.162 | 0.144 | 0.130 |
| | | | | | |

Common spec

MT Series

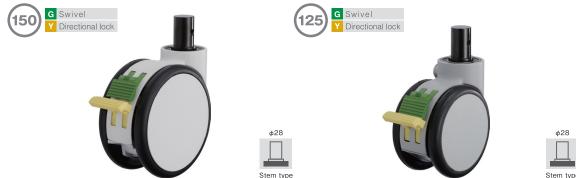
MT series that operate pedals to lock wheel and turning part



| | Plate type | Frate type |
|--------------------|--|--|
| Model number | MT2TLST150PCR | MT2TLST125PCR |
| Fixing method | Pedal type / Total lock | Pedal type / Total lock |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 125 / Wheel width: 80(18) |
| Mouting Height(mm) | 176 | 166 |
| Offset(mm) | 57 | 41 |
| Turning radius(mm) | 137 | 109 |
| Material & Coating | Alminium die-casting / Powder coating / Gray | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Plate detail | 92mm 73mm EE ST | 92mm 73mm 9.5mm Steel: Silver finish |



| | Plate type | | |
|--------------------|--|--|--|
| Model number | MT2T1PB125PCR | | |
| Fixing method | Pedal type / Directional-, wheel lock | | |
| Wheel size(mm) | Wheel: 125 / Wheel width: 80(18) | | |
| Mouting Height(mm) | 166 | | |
| Offset(mm) | 41 | | |
| Turning radius(mm) | 117 | | |
| Material & Coating | Alminium die-casting / Powder coating / Gray | | |
| Allowance load(kg) | 135 | | |
| Plate detail | 92mm 73mm 9.5mm Steel: Black finish | | |



| | Stelli type | Stelli type |
|--------------------|---|--|
| Model number | MT2S1ST150PCR | MT2S1ST125PCR |
| Fixing method | Pedal type / Directional lock | Pedal type / Directional lock |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | Wheel: 125 / Wheel width: 80(18) |
| Mouting Height(mm) | 205(Total height 245) | 190(Total height 230) |
| Offset(mm) | 57 | 41 |
| Turning radius(mm) | 137 | 109 |
| Material & Coating | Alminium die-casting / Powder coating / White | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Stem detail | M8x1.25 ø35mm Steel : Black finish | M8x1.25 035mm Steel : Black finish |





| | misert type | | |
|--------------------|--|--|--|
| Model number | MT2ZNSB150PCR | | |
| Fixing method | Pedal type / Wheel lock | | |
| Wheel size(mm) | Wheel: 150 / Wheel width: 80(18) | | |
| Mouting Height(mm) | 164(Total height 198) | | |
| Offset(mm) | 57 | | |
| Turning radius(mm) | 137 | | |
| Material & Coating | Alminium die-casting / Powder coating / Gray | | |
| Allowance load(kg) | 135 | | |
| Stem detail | 24 HEX DISTANCE BETWEEN FLATS Steel: Black finish | | |

BC series is single wheel type that is able to fix rotation lock and total lock



| | Stelli type | Stem type |
|--------------------|--|--|
| 品 番 | BC4S2LT150PCR-45 | BC3S3LT125PCR-30 |
| Fixing method | Hexagonal cam type(45°) / I-set | Hexagonal cam type(30°) / I-set |
| Wheel size(mm) | Wheel: 150 / Wheel width: 73(35) | Wheel: 125 / Wheel width: 73(35) |
| Mouting Height(mm) | 190(Total height 287) | 160(Total height 210) |
| Offset(mm) | 35 | 35 |
| Turning radius(mm) | 115 | 98 |
| Material & Coating | Alminium die-casting / Powder coating / Gray | Alminium die-casting / Powder coating / Gray |
| Allowance load(kg) | 135 | 135 |
| Stem detail | 4-Mbs/1.25 Steel: Black finish | 4-M6x1 Steel: Black finish |



| Model number | BC3TLSW150PCR | | |
|--------------------|--|--|--|
| Fixing method | Swivel Casters | | |
| Wheel size(mm) | Wheel: 150 / Wheel width: 73(35) | | |
| Mouting Height(mm) | 190 | | |
| Offset(mm) | 40 | | |
| Turning radius(mm) | 115 | | |
| Material & Coating | Alminium die-casting / Powder coating / Gray | | |
| Allowance load(kg) | 135 | | |
| Plate detail | 92mm 73mm 9.5mm Steel: Black finish | | |



Carefree Casters, a Canadian Corporation, is a manufacturer of casters and provider of mobility solutions for the high end medical equipment. Our innovative high performing products are adopted by major medical manufacturers globally. Carefree products, services and flexibility in design and manufacturing sets it apart from the competition.



Head Office

: Zip code:578-0965 1-8-39 Honjo-Nishi, Higashi-Osaka city, Osaka

Tel. 06-6747-5607 Fax. 06-6747-5608

Tokyo Branch : Zip code:101-0021

5th. Floor, Prostech Akihabara, 6-13-10, Sotokanda, Chiyoda-ku, Tokyo Tel. 03-5816-1155 Fax. 03-5816-1156

Chubu Branch : Zip code:486-0824

58 Warizuka-cho, Kasugai city, Aichi Tel. 0568-86-3066 Fax. 0568-86-3067

Osaka Branch : Zip code:578-0965 1-8-39 Honjo-Nishi, Higashi-Osaka city, Osaka YUELCASTER HEAD OFFICE 6F Tel. 06-6747-5618 Fax. 06-6747-5609

Hiroshima Sales Office

: Zip code:733-0002

No.102, Shinko Buliding, 2-5-18, Kusunoki-cho, Nishi-ku, Hiroshima city, Hiroshima

Tel. 082-509-2105 Fax. 082-237-2455

Fukuoka Sales Office : Zip code:812-0023

3F, NS Naraya building, 11-6, Naraya-machi, Hakata-ku, Fukuoka city Fukuoka Tel. 092-261-5607 Fax. 092-261-5608



Address: 1-2804 Slough Street, Mississauga, ON L4T 1G3 Canada

Phone: (905)712-2730 / Toll Free: 1-877-712-2730

Fax: (905)712-2787

China Office

Address: Suite 315, RuiYun 5, 99 Furong Zhongsan Rode Wuxi, Jiangsu, China

Phone/Fax: +86-510-8101-2730

e-mail:carefree@cfcasters.com Internet: www.carefreecasters.com